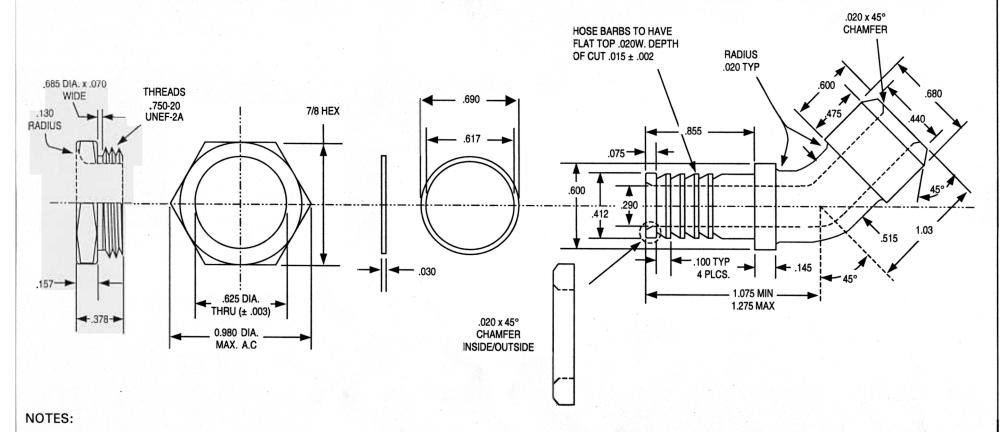
AMENDMENT OF SOLICITATION/MODIFICATION OF CONTRACT			1. CONTRACT ID CODE		PAGE OF		
2. AMENDMENT/MODIFICATION NO.	3. EFFECTIVE DATE	4. REQUISITION/F	1 1 1 4. REQUISITION/PURCHASE REQ. NO. 5. PROJECT NO. (If applicable)				
A0002	09/29/2003	4. REQUISITION/FUNCTIASE REQ. NO. (If applicable)		•)			
6. ISSUED BY CODE		7. ADMINISTERED BY (If other than Item 6) CODE					
UNICOR, Federal Prison Industries			, , ,				
Electronics Business Group	105						
320 First St. NW							
Washington, DC 20534							
8. NAME AND ADDRESS OF CONTRACTOR (No., street, country	State and ZIP Code)		(X)	9A. AMENDMENT OF SOLICI	TATION NO.		
			(-7	EP1968-03			
			\boxtimes	9B. DATED (SEE ITEM 11)			
				08/21/2003			
				10A. MODIFICATION OF CONTRACT/ORDER NO.			
				10B. DATED (SEE ITEM 13)			
CODE	FACILITY CODE						
11.	HIS ITEM ONLY APPLI	ES TO AMENDA	IENT (OF SOLICITATIONS			
The above numbered solicitation is amended as set of Offers must acknowledge receipt of this amendment items 8 and 15, and returning 1 copies of letter or telegram which includes a reference to the SP DESIGNATED FOR THE RECEIPT OF OFFERS PR amendment you desire to change an offer already su solicitation and this amendment, and is received prio 12. ACCOUNTING AND APPROPRIATION DATA (If required)	orior to the hour and date spethe amendment; (b) By ackn dicitation and amendment nu IOR TO THE HOUR AND Domitted, such change may be	ecified in the solicitation. Solicitation of the solicitation of	ation or of this and FYOUF AY RES	as amended, by one of the mendment on each copy of RACKNOWLEDGMENT TO SULT IN REJECTION OF Y	following methods the offer submitted DBE RECEIVED A OUR OFFER. If b	d; or (c) By AT THE PL by virtue of t	mpleting separate ACE this
12. ACCOUNTING AND APPROPRIATION DATA (If required)							
13. THI:	S ITEM APPLIES ONLY	TO MODIFICAT	IONS	OF CONTRACTS/ORDE	ERS,		
(X) A. THIS CHANGE ORDER IS ISSUED PURSUANT TO	IODIFIES THE CONTRA : (Specify authority) THE CHA					ITEM 10A.	
B. THE ABOVE NUMBERED CONTRACT/ORDER IS	MODIFIED TO REFLECT THE A	DMINISTRATIVE CHA	NGES	(such as changes in paying o	office,		
appropriation date, etc.) SET FORTH INTIEW 14,).				
C. THIS SUPPLEMENTAL AGREEMENT IS ENTERED	TINTO PURSUANT TO AUTHOR	RITY OF :					
D. OTHER (Specify type of modification and authority)							
E. IMPORTANT: Contractor is not, is	equired to sign this document an	nd return		copies to the issuing office.			
14. DESCRIPTION OF AMENDMENT/MODIFICATION (Organize	· · · · · · · · · · · · · · · · · · ·		act subje				
(a.gaa.	a by cor cooler ricaanige, men	aang concident oon a	aor ousjo	ot matter miere readizier,			
SOLICITATION NO. EP1968-03 IS	AMENDED AS FOL	LOWS:					
SECTION A - SOLICITATION/CONTRIBUTION: The due date and time for	•			•		Date/I	Local
TEXT: Change the due date for	offfers to 10/	15/2003.					
DRAWING EPO-0019-L: Remove the with the one-page drawing (Rev			itte	ed by Amendment	. A0001 an	d repl	lace it
OFFERORS ARE REMINDED THAT ALI TOLERANCES OF DRAWING NO. EPO-	ITEMS MUST BE	CONSTRUCT	ED I MITT	N ACCORDANCE WEED BY AMENDMEN	ITH REQUI	REMENT	TS AND
ALL OTHER TERMS AND CONDITIONS	REMAIN UNCHAN	GED.					
Except as provided herein, all terms and conditions of the docume	nt referenced in Item 9A or 10A,						
15A. NAME AND TITLE OF SIGNER (Type or print)				CONTRACTING OFFICER (
		JOHN S.	NOUC	, Contracting	UIIIcer		
15B. CONTRACTOR/OFFEROR	15C. DATE SIGNED	16B. UNITED STA	TES OF	AMERICA		16C. DATE	SIGNED
(Signature of the person authorized to sign)			nature o	f contracting officer)			

NSN 7540-01-152-8070 PREVIOUS EDITION UNUSABLE STANDARD FORM 30 (REV. 10-8 Prescribed by GSA FAR(48 CFR) 53.243

NOTE: THIS TECHNICAL ILLUSTRATION IS NOT DRAWN TO SCALE

REVISIONS					
RT	DESCRIPTION	DATE	APPROVED		
E REDF	RAWN. TOLERANCE CHANGED	09/03			
	E 1. ADD FINISH TYPE & CLASS BLOW-UP AREA	09/26/03	RIK		



1. ADAPTER AND NUT:

MATERIALS: FREE CUTTING BRASS, CDA 360, 1/2 HARD PER ASTM B16 FINISH: ELECTROLESS NICKEL PER MIL-C-26074, CLASS 3, GRADE B, AND CADMIUM PLATING PER QQ-P-416, TYPE II, CLASS 3 OLIVE DRAB.

2. RETAINER RING:

MATERIALS: SEAMLESS STAINLESS STEEL TYPE 304.

FINISH: PASSIVATED.

3. ALL SHARP EDGES TO BE BROKEN OR CHAMFERED. ALL PARTS TO BE FREE OF NICKS, BURRS.

DIMENSION A	WISE SPECIFIED RE IN INCHES NCES ON	APPROVALS SIGNATURES AND DATE	UNICOR
DECIMAL ANGLES XX ± .015 ± 2° XXX ± .007		DRAWN BY: Sep. 26, 03	ADAPTER, RIGID 45°
AAA I .007		CHECKED BY:	SAP NO.
		25	ADP3656
APPLIC	CATION	QA: Rd Kolyt	DWG. NO
		DATE: 9-26-03	EPO-0019-L